

67788_screenshot_1.mp4

- 2.2.1 (Locate piece and move to specific coordinates) **00:00-00:34**
- 2.2.2 (Create copies) **00:35-00:44**
- 2.2.3 (Moving copies to specific coordinates) **00:45-01:17**

67788_screenshot_2.mp4

- 2.3.1 (Open Print Settings) **00:00 - 00:02**
- 2.3.2 (Setting Wall line count) **00:03 - 00:11**
- 2.3.3 (Setting Top/Bottom thickness) **00:12 - 00:24**
- 2.3.4 (Configuring Infill Pattern, Infill line distance and Infill line direction) **00:25 - 00:47**
- 2.3.5 (Disabling retraction and print cooling) **00:48 - 01:05**

67788_screenshot_3.mp4

- 2.4.1 (Configuring Build Plate Adhesion type) **00:00 - 00:20**
- 2.4.2 (Configuring Print Sequence) **00:21 - 00:39**

67788_screenshot_4.mp4

- 2.5.1 (G-code generation) **00:00 - 00:06**

67788_screenshot_5.mp4

- 2.6.1 (Opening and Modifying g-code in Notepad) **00:00 - 00:14**

67788_screenshot_6.mp4

- 2.7.1 (Inserting g-code line) **00:00 - 00:14**
- 2.7.2 (Splitting g-code lines) **00:15 - 00:28**
- 2.7.3 (Modifying g-code lines) **00:29 – 01:36**

67788_screenshot_7.png (construct wide view)

67788_screenshot_8.png (microscopic view with magnification 4x)

67788_screenshot_9.png (microscopic view with magnification 10x)