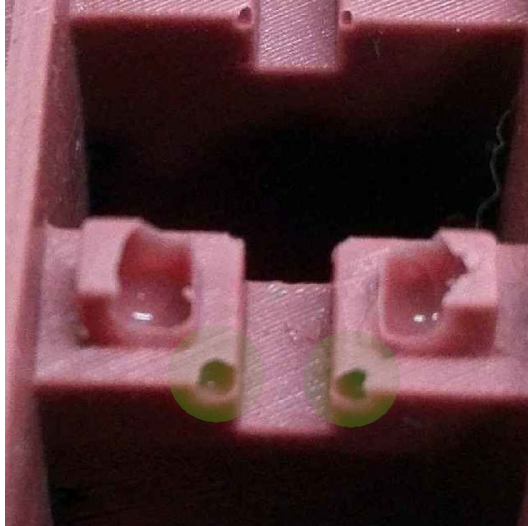
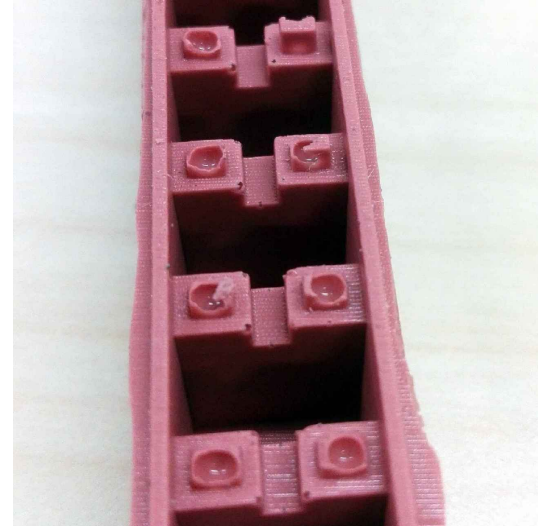


fine



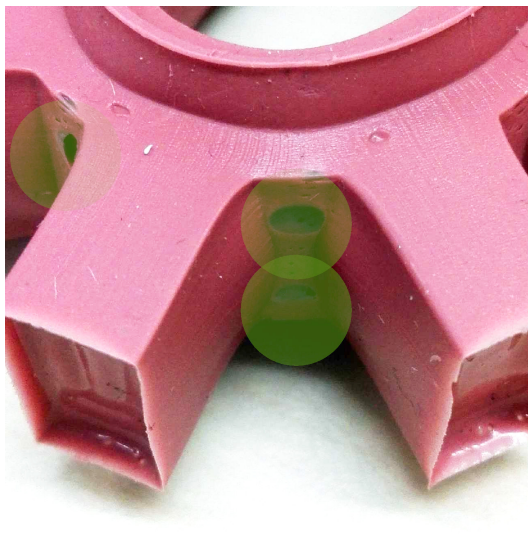
okay



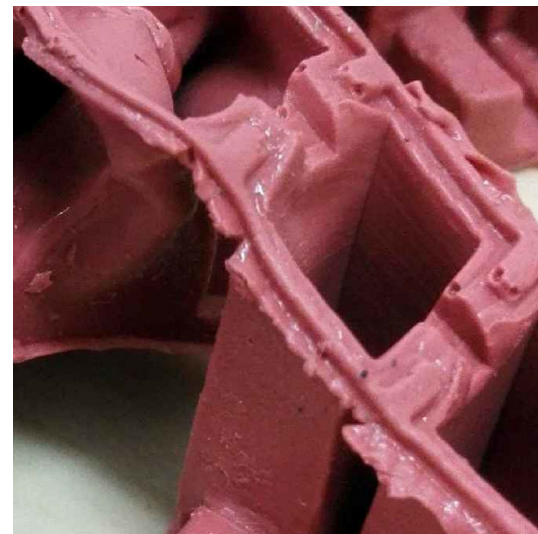
okay



too much air trapped in the elastomer



holes at functionally relevant areas



mold was opened too early