

QualityLayer height (mm) Shell thickness (mm) Enable retraction ☒ ...**Fill**Bottom/Top thickness (mm) Fill Density (%) ...**Speed and Temperature**Print speed (mm/s) Printing temperature (C) Bed temperature (C) **Support**Support type ...Platform adhesion type ...**Filament**Diameter (mm) Flow (%) **Machine**Nozzle size (mm) 21 minutes
0.68 meter 2 gram