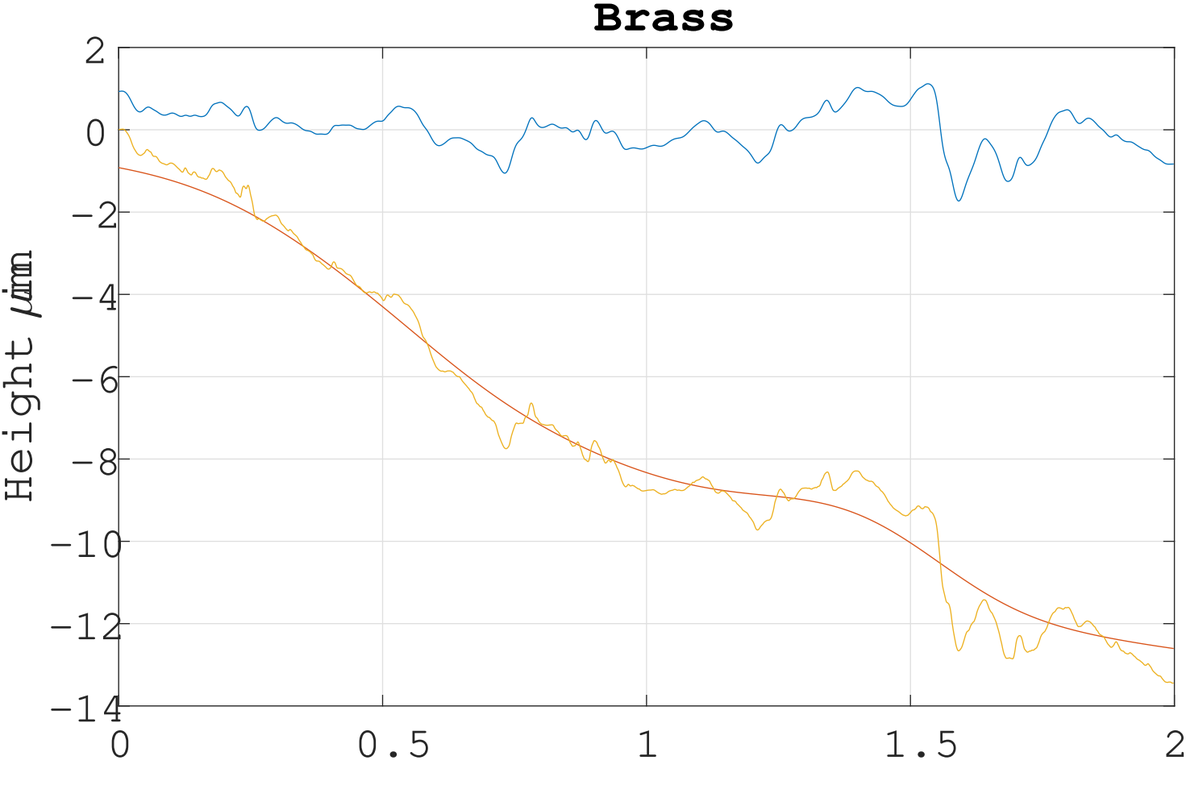
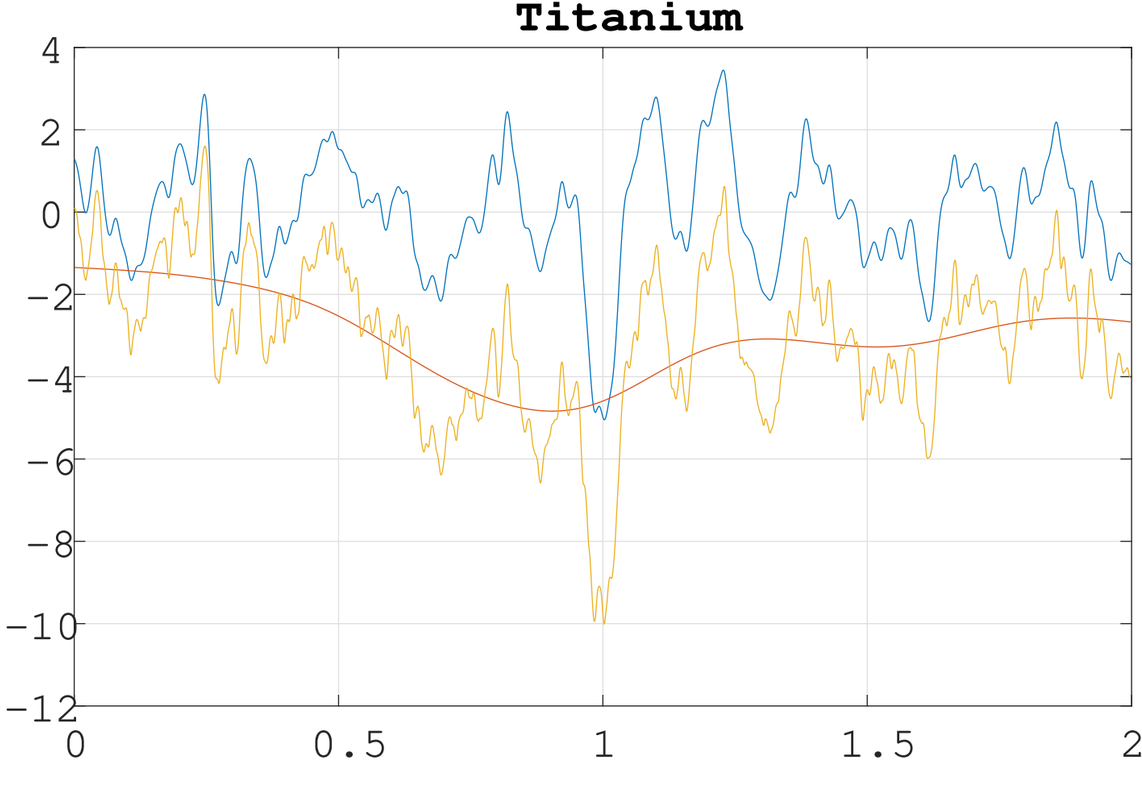
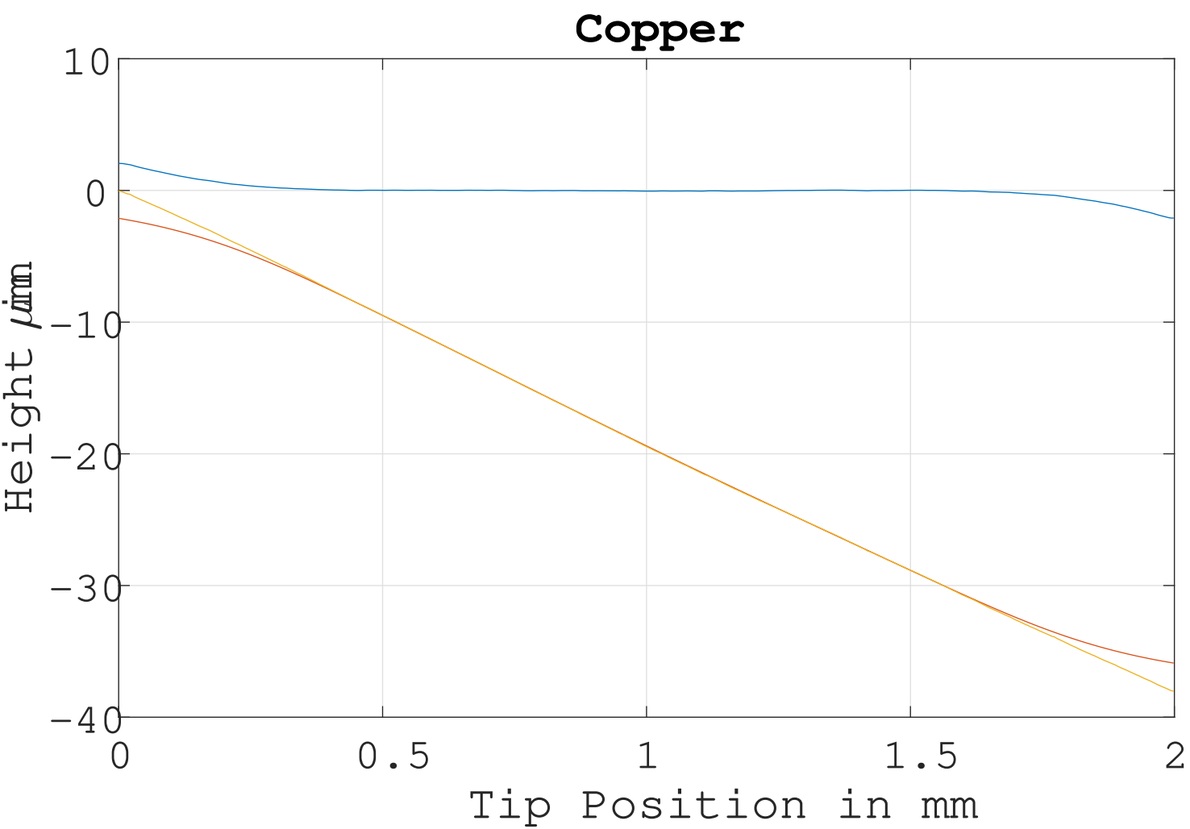
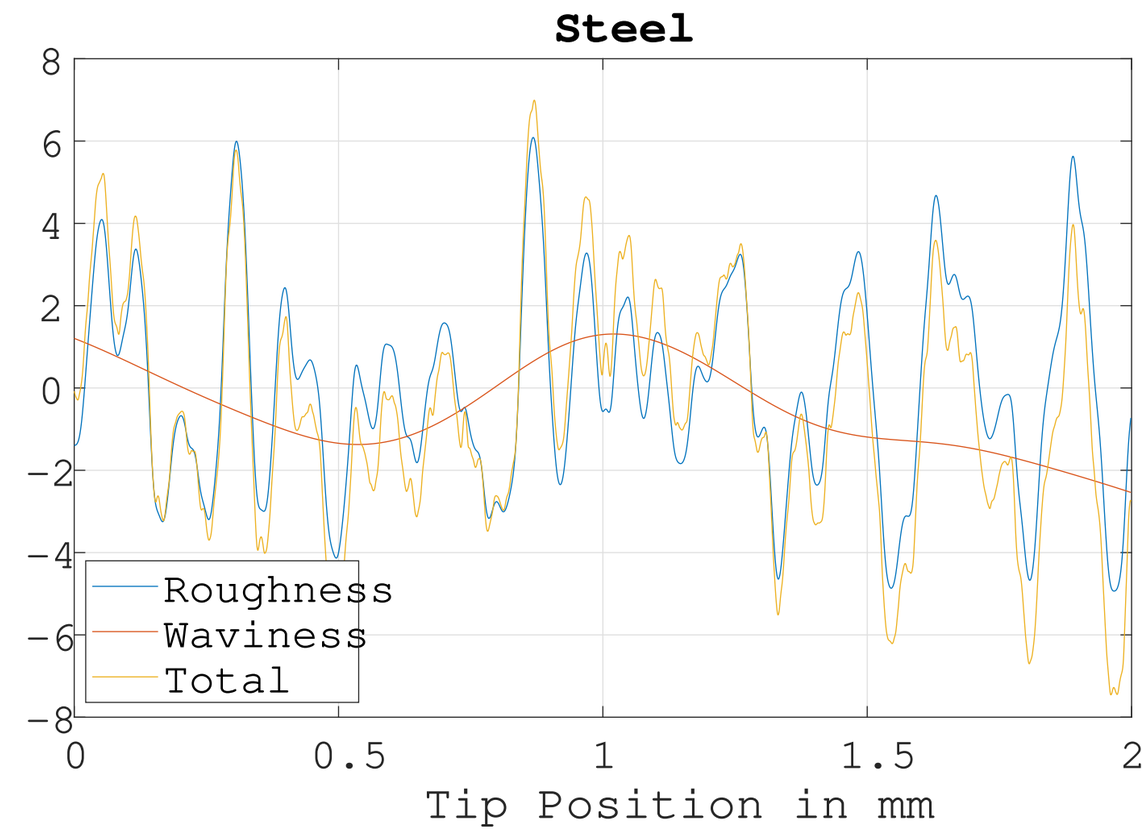

Brass
Height µm
2
0
−2
−4
−6
−8
−10
−12
−14
0
0.5
1
1.5
2


Titanium
4
2
0
−2
−4
−6
−8
−10
−12
0
0.5
1
1.5
2


Copper
Height µm
10
0
−10
−20
−30
−40
0
0.5
1
1.5
2
Tip Position in mm


Steel
8
6
4
2
0
−2
−4
−6
−8
Roughness
Waviness
Total
0
0.5
1
1.5
2
Tip Position in mm