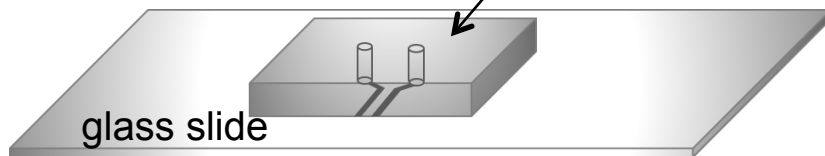
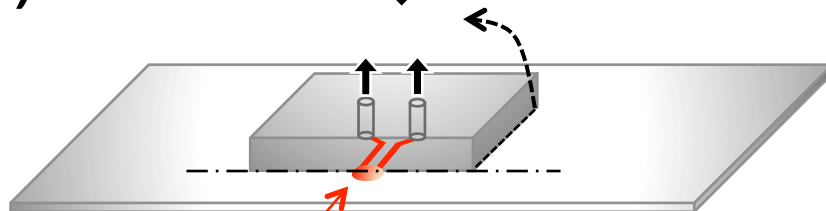


a) PDMS mold



b)



c)



Detach the PDMS mold
Peel off the Nafion residue



Bond the PDMS channel

d)

