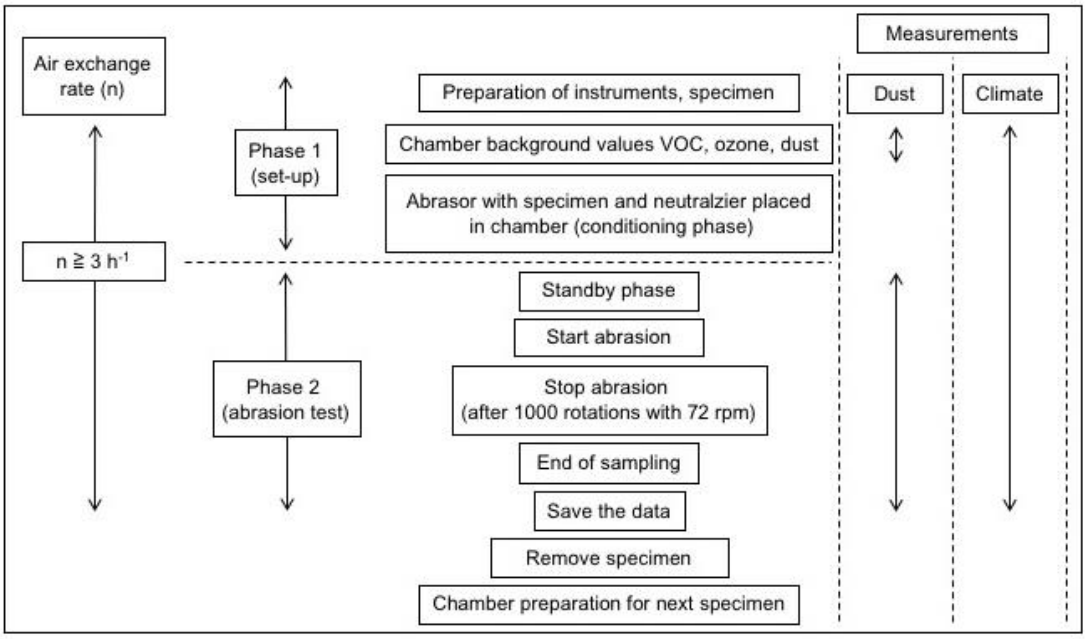Figure 4. Abrasion test procedure.